

Date: Tuesday, 28/10/2008 1:45:45 PM  
User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CABIN DOOR ROLLER KIT, LH		
Job Number	: 43005		Part Number	: D412698011		
Estimate Number	: 10276.		Drawing Number	: IIN D412-698 REV E		
P.O. Number	:		Project Number	: N/A		
This Issue	: 28/10/2008	S.O. No. :	Drawing Revision	: E		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type : MACHINED PARTS	Due Date	: 04/11/2008	Qty:	1 Um: Each
Previous Run	: 42195					
Written By	: <u>W</u>					
Checked & Approved By	:					
Comment	: Est Rev:C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS Est Rev:D 08-01-28 change to rev D ECN 1104 DD					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	DC	DOCUMENT CONTROL		
		JLD 08.10.30		
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-698-011 CHG003	Sor 10/31	
2.0	PACKAGING 1	PACKAGING RESOURCE #1		
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
3.0	D3121141	Bracket Assembly		
		Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch	40250	AS of 10/31
4.0	D3121143	Bracket Assembly		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch	27125-40343	AS of 10/31
5.0	D3137043	Bracket Assembly		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch	29725	AS of 10/31

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Job Number:		
Seq. #:	Machine Or Operation:	Description :
1	D3137-043	Bracket Assembly _____
6.0	D3183043	Bracket Assembly 
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3183-043 Bracket Assembly <u>40122</u> <u>B39862</u> <u>AS 08/10/31(X)</u></p>		
7.0	D31991	Bracket 
<p>Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 9 D3199-1 Bracket <u>40252</u> <u>40252</u> <u>AS 08/10/31(X)</u></p>		
8.0	D32021	Cover 
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3202-1 Cover <u>40853</u> <u>40853</u> <u>AS 08/10/31(X)</u></p>		
9.0	QC4	INSPECT 100% KITS FOR COMPLETENESS 
<p>Comment: INSPECT 100% KITS FOR COMPLETENESS <u>5/10/31</u></p>		
10.0	PACKAGING 1	PACKAGING RESOURCE #1 
<p>Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-011 Location: <u>b2</u> <u>Rev A</u> <u>S/10/31</u> <u>SP</u> <u>(X)</u></p>		
11.0	QC21	FINAL INSPECTION/W/O RELEASE 
<p>Comment: FINAL INSPECTION/W/O RELEASE <u>08/11/03(X)</u></p>		
Job Completion 		<u>MF 08-10-31</u>